

DIAMETER OF STRAIGHT BORE	LENGTH OF STRAIGHT BORE											
	Up to 0.75" Inches	0.75" - 1.00" Inches	1.00" - 1.25" Inches	1.25" - 1.50" Inches	1.50" - 2.00" Inches	2.00" - 2.50" Inches	2.50" - 3.00" Inches	3.00" - 3.50" Inches	3.50" - 4.00" Inches	4.00" - 4.50" Inches	4.50" - 5.50" Inches	5.50" - 6.00" Inches
Up to 0.50" Inches	$\frac{+0.0015}{+0.0005}$	$\frac{+0.0015}{+0.0005}$	$\frac{+0.0015}{+0.0005}$	$\frac{+0.0015}{+0.0005}$	$\frac{+0.0015}{+0.0005}$							
0.50" - 1.00" Inches	$\frac{+0.0015}{+0.0005}$	$\frac{+0.0015}{+0.0005}$	$\frac{+0.0015}{+0.0005}$	$\frac{+0.0015}{+0.0005}$	$\frac{+0.0020}{+0.0005}$	$\frac{+0.0020}{+0.0005}$	$\frac{+0.0020}{+0.0005}$					
1.00" - 1.50" Inches		$\frac{+0.0015}{+0.0005}$	$\frac{+0.0015}{+0.0005}$	$\frac{+0.0015}{+0.0005}$	$\frac{+0.0020}{+0.0010}$	$\frac{+0.0020}{+0.0010}$	$\frac{+0.0020}{+0.0010}$	$\frac{+0.0020}{+0.0010}$	$\frac{+0.0020}{+0.0010}$			
1.50" - 2.00" Inches			$\frac{+0.0020}{+0.0005}$	$\frac{+0.0020}{+0.0005}$	$\frac{+0.0025}{+0.0010}$	$\frac{+0.0025}{+0.0010}$	$\frac{+0.0025}{+0.0010}$	$\frac{+0.0025}{+0.0010}$	$\frac{+0.0025}{+0.0010}$	$\frac{+0.0030}{+0.0010}$	$\frac{+0.0030}{+0.0010}$	$\frac{+0.0030}{+0.0010}$
2.00" - 2.50" Inches				$\frac{+0.0020}{+0.0005}$	$\frac{+0.0025}{+0.0010}$	$\frac{+0.0025}{+0.0010}$	$\frac{+0.0025}{+0.0010}$	$\frac{+0.0025}{+0.0010}$	$\frac{+0.0025}{+0.0010}$	$\frac{+0.0030}{+0.0010}$	$\frac{+0.0030}{+0.0010}$	$\frac{+0.0030}{+0.0010}$
2.50" - 3.00" Inches						$\frac{+0.0025}{+0.0010}$	$\frac{+0.0025}{+0.0010}$	$\frac{+0.0025}{+0.0010}$	$\frac{+0.0025}{+0.0010}$	$\frac{+0.0030}{+0.0010}$	$\frac{+0.0030}{+0.0010}$	$\frac{+0.0035}{+0.0015}$
3.00" - 3.50" Inches						$\frac{+0.0030}{+0.0010}$	$\frac{+0.0030}{+0.0010}$	$\frac{+0.0030}{+0.0010}$	$\frac{+0.0030}{+0.0010}$	$\frac{+0.0035}{+0.0010}$	$\frac{+0.0035}{+0.0010}$	$\frac{+0.0040}{+0.0015}$
3.50" - 4.00" Inches							$\frac{+0.0030}{+0.0010}$	$\frac{+0.0030}{+0.0010}$	$\frac{+0.0030}{+0.0010}$	$\frac{+0.0040}{+0.0015}$	$\frac{+0.0040}{+0.0015}$	$\frac{+0.0040}{+0.0015}$
4.00" - 4.50" Inches								$\frac{+0.0030}{+0.0010}$	$\frac{+0.0030}{+0.0010}$	$\frac{+0.0040}{+0.0015}$	$\frac{+0.0040}{+0.0015}$	$\frac{+0.0040}{+0.0015}$
4.50" - 5.00" Inches								$\frac{+0.0030}{+0.0010}$	$\frac{+0.0030}{+0.0010}$	$\frac{+0.0040}{+0.0015}$	$\frac{+0.0040}{+0.0015}$	$\frac{+0.0040}{+0.0015}$