

Outside Diameter	Up to 1" Inch	+0.002 -0.000
	1" - 2" Inches	+0.003 -0.000
	2" - 4" Inches	+0.004 -0.000
	4" - 7" Inches	+0.005 -0.000
	7" - 12" Inches	+0.006 -0.000
	12" - 20" Inches	+0.007 -0.000
	20" Inches and Over	+0.008 -0.000
	Straight Bore	Up to 1" Inch
1" - 2" Inches		+0.0015 -0.000
2" - 3" Inches		+0.002 -0.000
3" Inches and Over		+0.0025 -0.000
Overall Length		+0.015 -0.015
Flange O.D.		+0.015 -0.015
Belt Width		+0.015 -0.015
Face Width		+0.015 -0.015
Hub Diameter		+0.015 -0.015
Radial Runout (TIR)	Up to 8" Inches in O.D.	0.005
	Add for each inch over 8" Inches O.D.	0.0005
Axial Runout (TIR)	O.D. 1" Inch and Under	0.001
	Add for each inch over 1" Inches O.D.	0.001
Helix Angle (TIR)	Grooves should be parallel to the axis of the bore within 0.001" per Inch of pulley groove face width	
Taper	Maximum permissible taper on the O.D. is 0.001 Inch per Inch of face width but must not exceed the O.D. tolerance	