

PFEIFER INDUSTRIES, LLC.

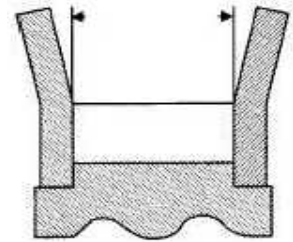
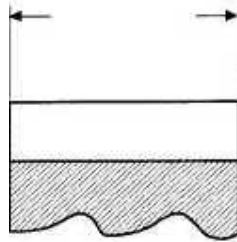
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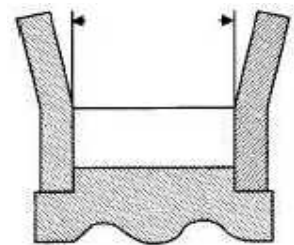
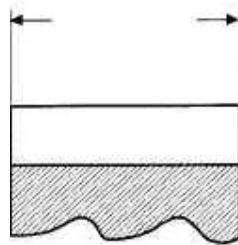
STANDARD TIMING BELT PULLEY FACE WIDTH TOLERANCES

Additional amount of **FACE WIDTH** recommended over **NOMINAL BELT WIDTH** for various belt pitch / profiles (Add table values to **NOMINAL BELT WIDTH** for **NOMINAL FACE WIDTH**)



Belt Pitch / Profile	Additional Amount of Nominal Face Width (Unflanged)		Additional Amount of Nominal Face Width (Flanged)	
	inches	mm	inches	mm
5mm HTD	0.157	+4mm	0.079	+2mm
5mm PowerGrip GT	0.157	+4mm	0.079	+2mm
8mm HTD	0.157	+4mm	0.079	+2mm
8mm PowerGrip GT2	0.157	+4mm	0.079	+2mm
8mm PolyChain	0.157	+4mm	0.079	+2mm
14mm HTD	0.157	+4mm	0.079	+2mm
14mm PowerGrip GT2	0.157	+4mm	0.079	+2mm
14mm PolyChain	0.157	+4mm	0.079	+2mm

Total amount of **FACE WIDTH** for various **NOMINAL BELT WIDTHS**



Nominal Belt Width		Total Nominal Face Width (Unflanged)		Total Nominal Face Width (Flanged)	
inches	mm	inches	mm	inches	mm
0.354	9mm	0.512	13mm	0.433	11mm
0.472	12mm	0.630	16mm	0.551	14mm
0.591	15mm	0.748	19mm	0.669	17mm
0.787	20mm	0.945	24mm	0.866	22mm
0.827	21mm	0.984	25mm	0.906	23mm
0.984	25mm	1.142	29mm	1.063	27mm
1.181	30mm	1.339	34mm	1.260	32mm
1.417	36mm	1.575	40mm	1.496	38mm
2.441	62mm	2.598	66mm	2.520	64mm
3.346	85mm	3.504	89mm	3.425	87mm