

# PFEIFER INDUSTRIES, LLC.

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## Timing Belt Pulley - Length of Bore Tolerances

Diameter of Straight Bore	Length of Straight Bore											
	Up to 0.75" Inches	0.75" - 1.00" Inches	1.00" - 1.25" Inches	1.25" - 1.50" Inches	1.50" - 2.00" Inches	2.00" - 2.50" Inches	2.50" - 3.00" Inches	3.00" - 3.50" Inches	3.50" - 4.00" Inches	4.00" - 4.50" Inches	4.50" - 5.50" Inches	5.50" - 6.00" Inches
Up to 0.500" Inches	$\frac{+0.0015"}{+0.0005"}$	$\frac{+0.0015"}{+0.0005"}$	$\frac{+0.0015"}{+0.0005"}$	$\frac{+0.0015"}{+0.0005"}$	$\frac{+0.0015"}{+0.0005"}$							
0.50" - 1.00" Inches	$\frac{+0.0015"}{+0.0005"}$	$\frac{+0.0015"}{+0.0005"}$	$\frac{+0.0015"}{+0.0005"}$	$\frac{+0.0015"}{+0.0005"}$	$\frac{+0.0020"}{+0.0005"}$	$\frac{+0.0020"}{+0.0005"}$	$\frac{+0.0020"}{+0.0005"}$					
1.00" - 1.50" Inches		$\frac{+0.0015"}{+0.0005"}$	$\frac{+0.0015"}{+0.0005"}$	$\frac{+0.0015"}{+0.0005"}$	$\frac{+0.0020"}{+0.0010"}$	$\frac{+0.0020"}{+0.0010"}$	$\frac{+0.0020"}{+0.0010"}$	$\frac{+0.0020"}{+0.0010"}$	$\frac{+0.0020"}{+0.0010"}$			
1.50" - 2.00" Inches			$\frac{+0.0020"}{+0.0005"}$	$\frac{+0.0020"}{+0.0005"}$	$\frac{+0.0025"}{+0.0010"}$	$\frac{+0.0025"}{+0.0010"}$	$\frac{+0.0025"}{+0.0010"}$	$\frac{+0.0025"}{+0.0010"}$	$\frac{+0.0025"}{+0.0010"}$	$\frac{+0.0030"}{+0.0010"}$	$\frac{+0.0030"}{+0.0010"}$	$\frac{+0.0030"}{+0.0010"}$
2.00" - 2.50" Inches				$\frac{+0.0020"}{+0.0005"}$	$\frac{+0.0025"}{+0.0010"}$	$\frac{+0.0025"}{+0.0010"}$	$\frac{+0.0025"}{+0.0010"}$	$\frac{+0.0025"}{+0.0010"}$	$\frac{+0.0025"}{+0.0010"}$	$\frac{+0.0030"}{+0.0010"}$	$\frac{+0.0030"}{+0.0010"}$	$\frac{+0.0030"}{+0.0010"}$
2.50" - 3.00" Inches						$\frac{+0.0025"}{+0.0010"}$	$\frac{+0.0025"}{+0.0010"}$	$\frac{+0.0025"}{+0.0010"}$	$\frac{+0.0025"}{+0.0010"}$	$\frac{+0.0030"}{+0.0010"}$	$\frac{+0.0030"}{+0.0010"}$	$\frac{+0.0035"}{+0.0015"}$
3.00" - 3.50" Inches						$\frac{+0.0030"}{+0.0010"}$	$\frac{+0.0030"}{+0.0010"}$	$\frac{+0.0030"}{+0.0010"}$	$\frac{+0.0030"}{+0.0010"}$	$\frac{+0.0035"}{+0.0010"}$	$\frac{+0.0035"}{+0.0010"}$	$\frac{+0.0040"}{+0.0015"}$
3.50" - 4.00" Inches							$\frac{+0.0030"}{+0.0010"}$	$\frac{+0.0030"}{+0.0010"}$	$\frac{+0.0030"}{+0.0010"}$	$\frac{+0.0040"}{+0.0015"}$	$\frac{+0.0040"}{+0.0015"}$	$\frac{+0.0040"}{+0.0015"}$
4.00" - 4.50" Inches								$\frac{+0.0030"}{+0.0010"}$	$\frac{+0.0030"}{+0.0010"}$	$\frac{+0.0040"}{+0.0015"}$	$\frac{+0.0040"}{+0.0015"}$	$\frac{+0.0040"}{+0.0015"}$
4.50" - 5.00" Inches								$\frac{+0.0030"}{+0.0010"}$	$\frac{+0.0030"}{+0.0010"}$	$\frac{+0.0040"}{+0.0015"}$	$\frac{+0.0040"}{+0.0015"}$	$\frac{+0.0040"}{+0.0015"}$